

## **MILLENNIUM PLUS 80 DOOR**



## **ENERGY EFFICIENCY**

Thermal Transmission Coefficient U<sub>w</sub> from 0.8 (W/m<sup>2</sup>K)

Please consult typology, dimensions and glazing.

## **ACCOUSTIC INSULATION**

Maximum glazing: 64 mm.

Maximum accoustic insulation: Rw = 40 dB.

## CATEGORIES ACHIEVED AT TEST CENTRE

Protection against atmospheric agents

Air permeability (UNE-EN 12207:2000): Class 4
Water tightness (UNE-EN 12208:2000): Class 6A
Wind resistance (UNE-EN 12210:2000): Class C4

Reference test window 1.18 x 1.18 m. 2 sashes.

Resistence to soft body impact

(UNE-EN 13049:2003)

Class 5 (max)

Reference test door 1.80 x 2.20 m. 2 sashes. Laminated glazing 3+3

Resistence to repeated opening and closing

(UNE-EN 1191:2000)

500.000 cycles

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Reference test door 0.935 x 2.10 m. 1 sash

SECTIONS	Frame 80 mm Sash 80 mm
PROFILE THICKNESS	Door 2.0 mm
MAXIMUM DIMENSIONS	Width (L) = 1,800 mm Height (H) = 3,000 mm Door Width (L) = 1,500 mm Height (H) = 2,700 mm Concealed-hinge-door
MAXIMUM WEIGHT/SASH	220 Kg. 120 Kg. (concealed hinges)

	Colour powder coating (RAL, mottled, rough) According to Qualicoat > 60 microns
	0 1
	Wood effect powder coating
FINISHES	According to Qualideco standard
	Anodized
	According to Ewwa Euras
	Standard Class 15
	Optionally Class 20 and 25
	Optionally bicoloured

EXTRUSION ALLUY	
6063 T-5	
POLYAMIDE STRIP LENGTH	
Polyamide 6.6 reinforced with 25% fiberglass : 34 mm	
GASKETS	
EPDM double gasket	
FOAMS	
Perimeter polyofelin foam in glazing rebate zone	

OPENING POSIBILITIES		
INWARDS	Side hung 1 and 2 sashes	
OUTWARDS	Side hung 1 and 2 sashes	
AUTOM.	Inwards and outwards side hung 1 sash	

